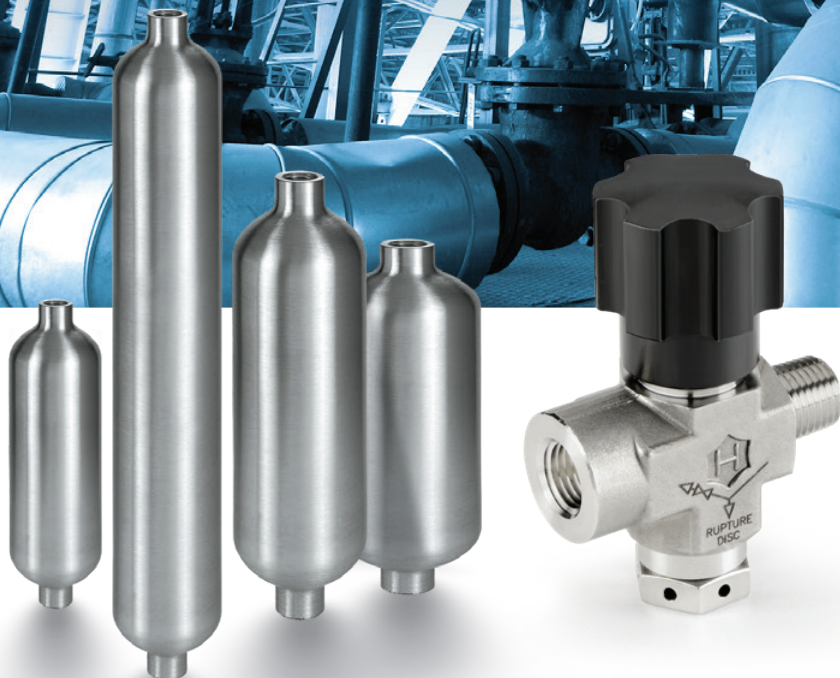




HAM-LET SAMPLE CYLINDERS

AND NEEDLE VALVE WITH RUPTURE DISC



SAMPLE CYLINDERS

GENERAL

The design of the Ham-Let H-285 Needle Valves have been tested for pressure and burst. Each valve is tested at 1.2x MAWP according to ISO 14246. Valves with rupture disc are tested at 0.8x MAWP. No detectable leakage is allowed during the shell test.

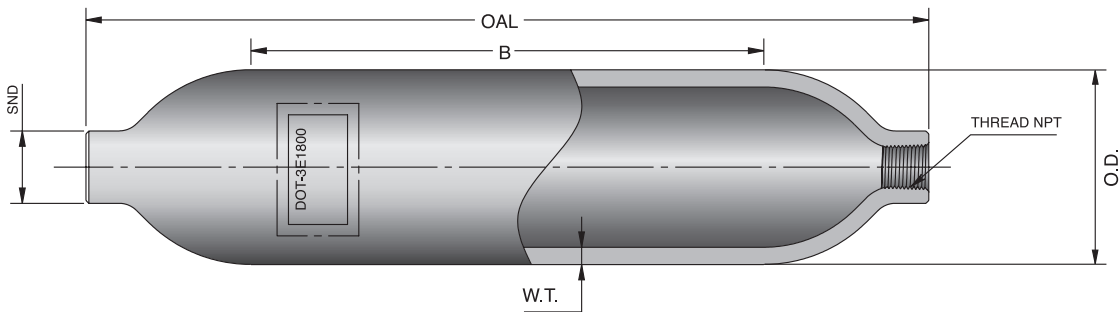
Our double ended cylinders are rated to 1800 psi at room temperature for liquids and gases, and can be used for grab sampling, lab analysis, media storage, validating analyzer performance and more.

APPLICATIONS

Applications include hydrocarbon sampling in refineries, gas sampling in chromatography and condensation sampling in oil and gas and nuclear-power plants, petrochemical facilities, and gas processing plants.

TABLE 1: PROPERTIES

Min. Volume	Description	Material	Pressure rating (psi)	DOT standard	B	OAL	SND	Thread NPT	O.D.	W.T.	Max. Weight		
50 CC (3.05 IN ³)	HSSC15-1BH	SS 316L	1800	3E	1.64"	3.80"	0.72"	1/4-18	1.5"	0.083"	0.5 Lbs		
75 CC (4.6 IN ³)	HSSC15-2BH				2.72"	4.88"					0.6 Lbs		
150 CC (9.2 IN ³)	HSSC15-3BH				6.09"	8.25"					1.0 Lbs		
	HSSC15-4BH				6.09"	8.54"	0.85"	3/8-18			1.0 Lbs		
300 CC (18.3 IN ³)	HSSC20-1BH				6.79"	9.25"	0.74"	1/4-18			2"	0.095"	1.8 Lbs
500 CC (30.5 IN ³)	HSSC20-2BH				11.42"	13.88"	0.74"	1/4-18					2.5 Lbs



Material Traceability

The raw material is heat code traceable. This traceability follows each cylinder through manufacturing, heat treating, cleaning and pressure testing.

Cylinder Manufacturing Standards

DOT CFFC, FRP-1, FRP-2, 3A, 3AA, 3AL, 3E, 3HT, 39, NGV2, FMVSS, HSE FW1/FW2, TUV, KHK, MIL-C-7905, MS26545, MIL-R-8573, EN1975, 12245 and others.

Applicable Valves with Sample Cylinders

HAM-LET H-285 Needle Valve with Rupture Disc.

Notes:

1. Cylinder operating pressure: 1800 psi.
2. Dimensions and tolerances per ANSI Y 14.5M.
3. Thread ends per ANSI B1.20.1.
4. Heads formed using spinning process.
5. Cylinders are manufactured and inspected in accordance with DOT '49 CFR 178.42 Specification 3E.
6. Material: Cold-drawn seamless Stainless steel tubing per ASTM A269.
7. Finish: Inside surface are sandblasted; Outer surface finish is 32 µlnch.
8. PTFE coating available.
9. TPED certified models available.

NEEDLE VALVE WITH RUPTURE DISC

FEATURES

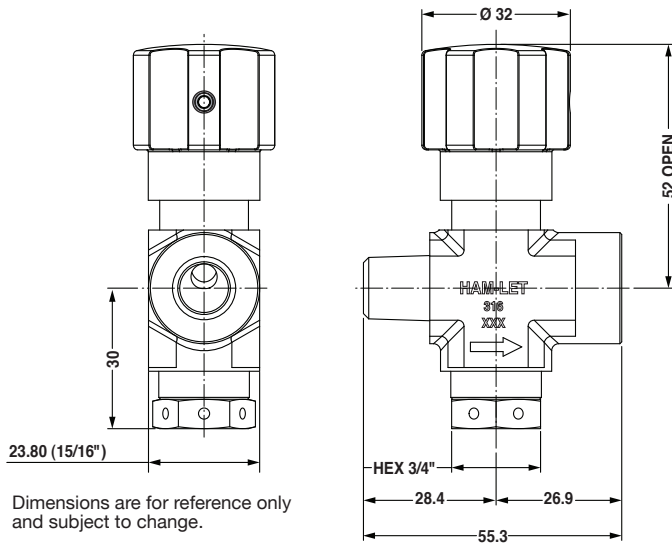
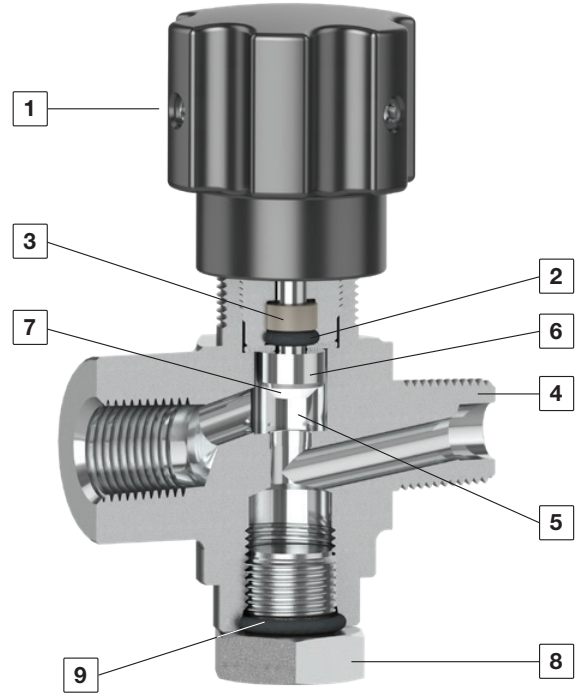
- Soft seat (PEEK) non-rotating stem
- MAWP 3000 Psi (206 Bar)
- Temperature working range -20°C to 122°C (-4°F to 252°F)
- Rupture disc pressure ratings: 1900 Psi (131 Bar), 2850 (196 Bar)
- Handle design prevents contaminants from entering into valve's critical, functional parts
- Orifice size: 5.6 mm (0.218 inch)
- Flow Coefficient (Cv): 0.53
- Comply with TPED (2010/35/EU) as standard

MATERIALS OF CONSTRUCTION

No.	Component	Qty.	Material
1	Handle	1	Aluminum 6061
2	Back up O-Ring	1	PTFE
3	O-Ring	1	NBR
4	Body	1	SST ASTM A-182
5	Stem	1	SST ASTM A-276
6	Washer	1	SST ASTM A-276
7	Stem Tip	1	PEEK
8	Rupture Disc Unit	1	SST ASTM A-276 + Alloy 600/B168
9	O-Ring	1	Fluorocarbon FKM
	Lubricant		Silicone Based

GENERAL

HAM-LET Needle Valves with Rupture Discs are designed to be mounted on HAM-LET sample cylinders. The rupture disc provides protection against over pressure in sampling units by venting the media to the atmosphere. The rupture disc element is welded to a carrier that is assembled to the valve with an O-Ring seal. A rupture disc unit can be easily replaced while the valve remains connected to the sampling unit.



ORDERING INFORMATION

H- 285 - SS - N - P - 1/4 - RD1900

Stem Tip Material	Rupture Pressure
P PEEK	1900 1900 Psi 2850 2850 Psi

ORDERING INFORMATION FOR RUPTURE DISC UNIT

Z - RDU - 1/4 - 1900

Rupture Pressure	Pressure rating
1900 1900 Psi	± 100 Psi @ 20°C
2850 2850 Psi	± 100 Psi @ 20°C

H-285 Non-rotating Stem Needle Valves User Instructions

TESTING

The design of the Ham-Let H-285 Needle Valves have been tested for pressure and burst. Each valve is tested MAWP according to ISO 14246. Valves with rupture disc are tested at 0.8x MAWP. No detectable leakage is allowed during the shell test.

PRODUCT MARKINGS

Ham-Let TPED H-285 needle valves are marked with:

- Pi symbol (π)
- Identification number of the notified inspection body
- CE symbol and identification number of the notified inspection body on the rupture disc.
- Date of production (MM/YY)
- ASME Class 1250
- Material 316 SS

No.	Component	Qty.	Material
1	Cup Set Screw	2	SST 304
2	Handle	1	Aluminum
3	Nut-M4	1	SST 316
4	Spool-Al	1	Aluminum
5	Pack Bolt	1	SST 316L
6	Backup Ring	1	PTFE
7	O-Ring	1	NBR
8	Gasket	1	SS316
9	Stem+Peek	1	SST 316L+PEEK
10	Body	1	SST 316L
11	O-Ring	1	FKM
12	Rupture Disk	1	SST 316

Pressure – Temperature Rating	
Temperature (c°)	Pressure (Bar)
37	206
65	192
93	177
122	169

DOCUMENTATION

Declaration of conformity is available for all UCT TPED complaint products.

Precautions

This device should be assembled and tested by a trained person only. Be sure to heed precautions for compressed gas cylinders in accordance to the required specifications.

Warning!

The system designer and user have the sole responsibility for selecting products suitable for their special application requirements, ensuring their safe and trouble-free installation, operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use of products can cause property damage or personal injury.

Sample Cylinders | June 2023

SAFETY INSTRUCTIONS

1. Do not use in a location where the release of cylinder contents might create a hazard.
2. The rupture disc vents to the atmosphere through radial holes in the body. Pressure is emitted with a loud noise, and gases are with high velocity.
3. Inspect rupture discs regularly. The strength of the rupture disc deteriorates with time due to temperature, corrosion, and fatigue. Pulsating pressure, vacuum/pressure cycling, heat, and corrosive fluids and atmospheres can reduce the disc's burst pressure.
4. Do not use rupture discs to protect vessels with volumes greater than 11 355 cm³ (3 gal) for compressed gases or 5680 cm³ (1 1/2 gal) for liquefied gases.
5. In cylinders with liquefied gases, a small temperature increase during transportation or storage will cause the liquid to expand and may cause the rupture disc to release its contents. See local regulations and other appropriate guidelines for safe filling limits.

